



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	436	3760A 2	CRANKSHAFT ASSEMBLY (MERC	1		
1	436	3803A 2	CRANKSHAFT ASSEMBLY (MERC	1		
2	11	52901	NUT, FLYWHEEL TO CRANKSF	1		
3	30	32117	BEARING, BALL - UPPER	1		
4	30	53853	BEARING, BALL - LOWER	1		
5		54196	CARRIER, "O" RING - CRANKSH	1		
6	25	35126	"O" RING, CARRIER	1		4
7	535	3190A 2	CENTER MAIN BEARING ASSEM	2		
8	17	20032	DOWEL PIN, CENTER MAIN BE	4		
9	29	52168	BEARING, NEEDLE - OUTER RA	112		
10		26113	RACE, OUTER (PAIR)	2		
11	53	26933	RING, SNAP - OUTER RACE	2		
12	17	47246	DOWEL PIN, STEPPED	2		
13	10	22968	SCREW, CENTER MAIN BEARIN	4		
14	11	46887	NUT, BEARING CLAMPING SCF	4		
15	537	3300A 1	MAIN BEARING ASSEMBLY, VAL	3		
16	17	20032	DOWEL PIN, MAIN BEARING	30		
17	10	45775	SCREW, MAIN BEARING CLAMP	6		
18	11	45774	NUT, MAIN BEARING CLAMPIN	6		
19	34	48082A 1	REED SET, MATCHED - MAIN BE	3		
20	34	48081	REED STOP, MAIN BEARING RE	12		
21	10	48080	SCREW, REED STOP MOUNTING	36		
22	745	3759A 2	PISTON AND PIN ASSEMBLY (ME	6		
22	745	3560A 6	PISTON AND PISTON PIN ASSEM	6		
23	40	52035	LOCK RING, PISTON PIN	12		
24	39	48834A.12	RING, PISTON (1/16")	2		
25	622	3666A 5	CONNECTING ROD AND CAP AS:	6		
25	622	3666A 4	CONNECTING ROD AND CAP AS:	6		
26	31	55332A 1	BEARING ASSEMBLY, CRANKP	6		
26	31	47245A 1	BEARING ASSEMBLY, CRANKP	6		
27	10	54803	SCREW, CONNECTING ROD	12		
28	11	49091	NUT, CONNECTING ROD SCRE	12		
29	29	47270	BEARING, NEEDLE - PISTON PI	174		
30	12	47247	WASHER, NEEDLE LOCATING	12		
--	745	3851A 1	PISTON AND PISTON PIN ASSY	6		
--	745	3778A 3	PISTON AND PISTON PIN ASSY	6		
--	39	49839A.12	RING, PISTON (.015 OVERSIZE	2		